67C Series Instrument Supply Regulators

- Designed for Digital Instrumentation
- Optional Smart Bleed[™] Construction
- Optional Stainless Steel Construction
- Compact and Light Weight
- No Air Loss
- Easy Maintenance
- Optional Integral Filter
- Optional Internal Relief Valve
- Rugged Construction

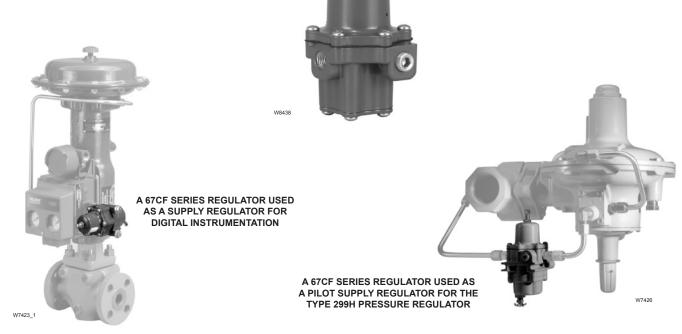


Figure 1. 67C Series Instrument Supply Regulators







A 67C SERIES INSTRUMENT SUPPLY REGULATOR

Specifications

Body Size, Inlet and Outlet Connection Style 1/4-inch NPT

Construction Materials

See Table 2

Maximum Inlet Pressure (Body Rating)(1) All except Types 67CS and 67CSR:

250 psig (17,2 bar)

Types 67CS and 67CSR: 400 psig (27,6 bar)

Outlet Pressure Ranges

See Table 1

Maximum Emergency Outlet Pressure⁽¹⁾

50 psi (3,45 bar) over outlet pressure setting

Capacities

See Table 3 and Capacity Information section

Wide-Open Flow Coefficients

Main Valve: C_a: 11.7; C_v: 0.36; C₁: 32.2 Internal Relief Valve: Cq: 1.45; Cv: 0.045; C1: 32.8

IEC Sizing Coefficients

Main Valve: X_{T} : 0.66; F_{I} : 0.89; F_{D} : 0.50

Accuracy

Inlet Sensitivity: Less than 0.2 psig (0,014 bar) change in outlet pressure for every 25 psig

(1,72 bar) change in inlet pressure Repeatability: 0.1 psig (0,007 bar)(2)

Air Consumption: testing repeatedly shows

no discernible leakage

Types 67CR, 67CSR, 67CFR, and 67CFSR Internal **Relief Performance**

Low capacity for minor seat leakage only, other overpressure protection must be provided if inlet pressure can exceed the maximum pressure rating of downstream equipment or exceeds maximum outlet pressure rating of the regulator.

Approximate Unit Weight

Types 67C, 67CR, 67CF, and 67CFR:

1 pound (0,5 kg)

Types 67CS and 67CSR:

2.5 pounds (1,1 kg)

Types 67CFS and 67CFSR:

4 pounds (1,8 kg)

Smart Bleed™ Check Valve Setpoint

6 psi (0,41 bar) differential

Pressure Registration

Internal

Drain Valve and Spring Case Vent Location

Aligned with inlet standard, other positions optional

Regulator Temperature Capabilities With Nitrile (NBR)

Standard Bolting: -20° to 180°F (-29° to 82°C) Stainless Steel Bolting: -40° to 180°F (-40° to 82°C)

With Fluorocarbon (FKM):

Polyethylene Filter⁽⁵⁾ (Standard):

0° to 180°F (-18° to 82°C)

Polyvinylidene (PVDF), SST, or Glass Filter (Optional):

0° to 300°F (-18° to 149°C)

With Silicone (VMQ)(3) Diaphragm and Low **Temperature bolting:** -60° to 180°F (-51° to 82°C)

With Gauges: -20° to 180°F (-29° to 82°C)

Types 67CF, 67CFR, 67CFS, and 67CFSR Filter Capabilities

Free Area: 12 times pipe area

Micron Rating:

Polyethylene Filter⁽⁵⁾ (Standard): 5 microns; Glass Fiber Filter (Optional): 5 microns; PVDF Filter (Optional): 40 microns:

Stainless Steel Filter (Optional): 40 microns;

Options

All Types

- Handwheel adjusting screw
- Inlet screen
- NACE MR0175(4) or NACE MR0103 construction
- Panel mount (includes spring case with 1/4-inch NPT vent, handwheel, and panel mounting nut)
- · Closing cap (available on spring case with 1/4-inch NPT vent)
- Fluorocarbon (FKM) elastomers for high temperatures and/or corrosive chemicals
- Silicone (VMQ) elastomers for cold temperatures
- Fixed Bleed Restriction
- Triple scale outlet pressure gauge (brass or stainless steel)
- · Stainless steel stem on the valve plug
- Tire valve or pipe plug in second outlet

Type 67CFR only

Smart Bleed[™] internal check valve

Types 67CF and 67CFR only

Stainless steel drain valve

- The pressure/temperature limits in this Bulletin and any applicable standard or code limitation should not be exceeded.
 Repeatability is the measure of the regulator's ability to return to setpoint consistently when traveling from steady state to transient to steady state.
- 3. Silicone (VMQ) is not compatible with hydrocarbon gas
- 4. Product complies with the material requirements of NACE MR0175. Environmental limits may apply.
- Do not use in high aromatic hydrocarbon service.

Introduction

The 67C Series regulators are typically used to provide constantly controlled, reduced pressures to pneumatic and electro-pneumatic controllers and other instruments. These direct-operated regulators are suitable for most air or gas applications. Other applications include providing reduced pressures to air chucks, air jets, and spray guns.

Features

- Compact—The 67C Series regulators are engineered for outstanding performance in a compact, lightweight package.
- Panel Mounting—Panel mount construction includes spring case with 1/4-inch threaded NPT vent, handwheel adjusting screw, and mounting nut.
- Instrument Supply Regulator—The Types 67CF, 67CFR, 67CFS, and 67CFSR provide a clean air supply to a variety of pneumatic and electropneumatic instrumentation.
- Digital Instrument Supply Regulator—Designed for the accuracy, repeatability, and hysteresis demands of digital instrumentation.
- Pilot Supply Regulator—Improves the accuracy of two-path control regulators by reducing inlet sensitivity caused by fluctuating inlet pressures.
- Pressure Loading Regulator—Provides accuracy and improved performance in dirty steam service by eliminating the need for a pilot regulator (see Figure 3).
- Sour Gas Service Capability—NACE MR0175 and MR0103 compliant construction available.
- Optional Stainless Steel Construction—The Types 67CS, 67CSR, 67CFS, and 67CFSR provide high resistance to corrosion especially beneficial in offshore applications.

- Full Usable Capacity—Fisher® regulators are laboratory tested. 100% of the published capacities can be used with confidence.
- Internal Relief—The Types 67CR, 67CSR, 67CFR, and 67CFSR have an internal relief valve with a soft seat for reliable shutoff with no discernible leakage. These regulators are recommended for conserving plant air.
- Smart Bleed[™]—Opens to exhaust downstream pressure when inlet pressure drops below outlet pressure. Recommended for dead-end service.
- Integral Filter—The Types 67CF, 67CFR, 67CFS, and 67CFSR have an integral filter ensuring clean downstream air supply.
- Ease of Maintenance—No special tools are required to perform maintenance, and all maintenance can be performed with the regulator in the line. Filter elements are easily replaced. The one-piece valve plug cartridge allows easy inspection and replacement.
- Rugged Construction—The 67C Series regulators are engineered for longer service life with minimal maintenance requirements.
- Second Outlet—Body side outlet for pressure gauge or other uses.
- Powder Paint Coating—Types 67C, 67CR, 67CF, and 67CFR are powder paint coated, offering impact, abrasion, and corrosion resistance. Stainless steel regulators (Types 67CS, 67CSR, 67CFS, and 67CFSR) are not painted.
- Corrosion Resistant Fasteners—Bolting and adjusting screw are double zinc-chromated for enhanced corrosion resistance. Optional stainless steel bolting and adjusting screw are also available.

Table 1. Outlet Pressure Ranges and Control Spring Data

TYPES	OUTLET PRESSURE RANGES,	CONTROL SPRING DATA				
IIFES	PSIG (bar)	Color	Material	Part Number	Wire Diameter, Inch (mm)	
	0 to 20 (0 to 1,38)	Green stripe	Music Wire	GE07809T012	0.135 (3,43)	
	0 to 35 (0 to 2,41)	Silver		T14059T0012	0.156 (3,96)	
67C, 67CR,	0 to 60 (0 to 4,14)	Blue stripe		T14058T0012	0.170 (4,32)	
	0 to 125 (0 to 8,62)	Red stripe		T14060T0012	0.207 (5,26)	
67CF, 67CFR	0 to 35 (0 to 2,41)	Silver stripe		T14113T0012	0.156 (3,96)	
	0 to 60 (0 to 4,14)	Blue	Inconel®	T14114T0012	0.172 (4,37)	
	0 to 125 (0 to 8,62)	Red		T14115T0012	0.207 (5,26)	
67CS, 67CSR,	0 to 20 (0 to 1,38)	Green		10C1729X012	0.135 (3,43)	
	0 to 35 (0 to 2,41)	Silver stripe		T14113T0012	0.156 (3,96)	
	0 to 60 (0 to 4,14)	Blue	Inconel	T14114T0012	0.172 (4,37)	
67CFS, 67CFSR	0 to 125 (0 to 8,62)	Red		T14115T0012	0.207 (5,26)	
	0 to 150 (0 to 10,3)	Black		10C1730X012	0.250 (6,35)	

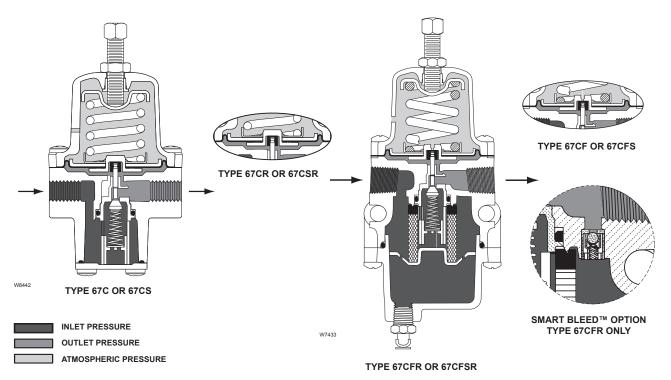


Figure 2. 67C Series Operational Schematics

Table 2. 67C Series Construction Materials

MATERIAL	TYPES						
MATERIAL	67C and 67CR 67CF and 67CFR		67CS and 67CSR	67CFS and 67CFSR			
BODY AND SPRING CASE	Aluminum (ASTI	M B85/Alloy 380)	CF8M/CF3M Stainless steel				
BOTTOM PLATE	316 Stainless steel		316 Stainless steel				
PUSHER POST AND VALVE CARTRIDGE	Polyester resin						
UPPER SPRING SEAT	Zinc-pla	ted steel	316 Stainless steel				
LOWER SPRING SEAT, DIAPHRAGM PLATE	Chromate conversion	on coated Aluminum	316 Stainless steel				
CONTROL SPRING	Plated Steel or I	nconel® (NACE)	In	conel			
VALVE PLUG	Aluminum stem with Nitrile (NB or Stainless steel ster	Brass stem with Nitrile (NBR) plug, uminum stem with Nitrile (NBR) or Fluorocarbon (FKM) plug, or Stainless steel stem with Nitrile (NBR) or Fluorocarbon (FKM) plug 316 Stainless steel stem with Nitrile (NBR) or Fluorocarbon (FKM)					
VALVE SPRING	Stainless steel o	r Inconel (NACE)	Inconel				
DIAPHRAGM AND O-RINGS	Nitrile (NBR), Fluorocarbon (FKM), or Silicone (VMQ) ⁽¹⁾						
SOFT SEAT AND GASKETS	Nitrile (NBR) or Fluorocarbon (FKM)						
BOLTING, ADJUSTING SCREW, LOCKNUT	Zinc-plated steel	or Stainless steel	316 Stainless steel				
HANDWHEEL		Zinc-plated steel screw	with resin handwheel				
FILTER RETAINER		Plated Steel		316 Stainless steel			
FILTER ELEMENT		Plastic, Glass fiber, or Stainless steel		Plastic, Glass fiber or 316 Stainless steel			
DRAIN VALVE		Brass or Stainless steel		316 Stainless steel or 18-8 Stainless steel			
DRIPWELL		Aluminum (ASTM B85/Alloy 380)		CF8M/CF3M Stainless steel			
Silicone (VMQ) diaphragm only	available with internal relief (Types 67	CR, 67CSR, 67CFR, and 67CFSR).					

Principle of Operation (Figure 2)

Downstream pressure is registered internally on the lower side of the diaphragm. When the downstream pressure is at or above the set pressure, the valve plug is held against the orifice and there is no flow through the regulator. When demand increases, downstream pressure drops slightly allowing the spring to extend, moving the stem down and the valve plug away from the orifice. This allows flow through the regulator.

Internal Relief (Types 67CR, 67CSR, 67CFR, and 67CFSR)

If for some reason, outside of normal operating conditions, the downstream pressure exceeds the setpoint of the regulator, the force created by the downstream pressure will lift the diaphragm until the diaphragm is lifted off the relief seat. This allows flow through the token relief. The relief valve on the Type 67CR, 67CSR, 67CFR, or 67CFSR is an elastomer plug that prevents leakage of air from the downstream to atmosphere during normal operation, thereby conserving plant air.

Smart Bleed™ Airset

In some cases, it is desired to exhaust downstream pressure if inlet pressure is lost or drops below the setpoint of the regulator. For example, if the regulator is installed on equipment that at times has no flow demand but is expected to backflow on loss of inlet pressure. The Type 67CFR can be ordered with the Smart Bleed™ option which includes an internal check valve for this application. During operation, if inlet pressure is lost, or decreases below the setpoint of the regulator, the downstream pressure will back flow upstream through the regulator and check valve. This option eliminates the need for a fixed bleed downstream of the regulator, thereby conserving plant air.

Overpressure Protection

The 67C Series regulators have maximum outlet pressure ratings that are lower than their maximum inlet pressure ratings. A pressure-relieving or pressure-limiting device is needed if inlet pressure can exceed the maximum outlet pressure rating. Refer to the Capacity Information section and the Wide-Open Coefficients for Relief Valve Sizing in the Specifications section on page 2 to determine the required relief valve capacity.

Types 67CR, 67CSR, 67CFR, and 67CFSR regulators have a low capacity internal relief valve for minor seat leakage only. Other overpressure protection must be

provided if the maximum inlet pressure can exceed the maximum pressure rating of the downstream equipment or exceeds maximum outlet pressure rating of the Type 67CR, 67CSR, 67CFR, or 67CFSR regulator.

Capacity Information

Table 3 shows the air regulating capacities of the 67C Series regulators at selected inlet pressures and outlet pressure settings. Flows are shown in SCFH (at 60°F and 14.7 psia) and in Nm³/h (at 0°C and 1,01325 bar) of air.

Note

The 67C Series regulators may be sized for 100% flow using capacities as shown in Table 3. It is not necessary to reduce published capacities.

To determine the equivalent capacities for other gases, multiply the table capacity by the following appropriate conversion factor: 1.29 for 0.6 specific gravity natural gas, 0.810 for propane, 0.707 for butane, or 1.018 for nitrogen. For gases of other specific gravities, divide the table capacities by the square root of the appropriate specific gravity. To find wide-open flow capacities for relief sizing at any inlet pressure, perform one of the following procedures. Then, if necessary, convert using the factors provided above.

For critical pressure drops (absolute outlet pressure equal to or less than one-half of absolute inlet pressure), use the following formula:

$$Q = (P_1)(C_g)$$

For pressure drops lower than critical (absolute outlet pressure greater than one-half of absolute inlet pressure), use the following formula:

$$\underset{\text{where,}}{\mathsf{Q}} = \sqrt{\frac{520}{\mathsf{GT}}} \mathsf{C_g} \mathsf{P_1} \mathsf{SIN} \left(\frac{3417}{\mathsf{C_1}} \sqrt{\frac{\triangle \mathsf{P}}{\mathsf{P_1}}} \right) \mathsf{DEG}$$

Q = gas flow rate, SCFH

P₁ = absolute inlet pressure, psia (P₁ gauge + 14.7)

C_g = gas sizing coefficient

G = specific gravity of the gas

T = absolute temperature of gas at inlet, *Rankine

 C_1 = flow coefficient ($C_q \div C_v$)

 $\triangle P$ = pressure drop across the regulator, psi

Then, if capacity is desired in normal cubic meters per hour (at 0°C and 1,01325 bar), multiply SCFH by 0.0268.

Table 3. Capacities

OUTLET PRESSURE	OUTLET PRESSURE, PSIG (bar)	INLET PRESSURE, PSIG (bar)	CAPACITIES IN SCFH (Nm³/h) OF AIR				
RANGE, SPRING			Types 67C, 67CR, 67CS, and 67CSR		Types 67CF, 67CFR, 67CFS, and 67CFSF		
PART NUMBER AND COLOR, PSIG (bar)			10% Droop	20% Droop	10% Droop	20% Droop	
		50 (3,45)	250 (6,70)	430 (11,5)	250 (6,70)	430 (11,5)	
		75 (5,17)	340 (9,11)	610 (16,3)	300 (8,04)	690 (18,5)	
	15 (1,03)	100 (6,90)	430 (11,5)	800 (21,4)	330 (8,84)	1000 (26,8)	
		150 (10,3)	680 (18,2)	1200 (32,2)	400 (10,7)	1600 (42,9)	
		250 (17,2)	1300 (34,8)	1900 (50,9)	450 (12,1)	1800 (48,2)	
		400 (27,6)(2)	390 (10,5)	1850 (50,0)			
		50 (3,45)	310 (8,31)	460 (12,3)	350 (9,38)	500 (13,4)	
0 to 35 (0 to 2,41)		75 (5,17)	420 (11,3)	700 (18,8)	530 (14,2)	820 (22,0)	
T14059T0012 (Silver)	20 (1,38)	100 (6,90)	620 (16,6)	940 (25,2)	750 (20,1)	1100 (29,5)	
T14113T0012	20 (1,00)	150 (10,3)	960 (25,7)	1450 (38,9)	1400 (37,5)	1600 (42,9)	
(Silver stripe)		250 (17,2)	1550 (41,5)	2150 (57,6)	2550 (68,3)		
		400 (27,6)(2)	1200 (32,2)	2750 (73,7)			
		50 (3,45)	390 (10,5)	490 (13,1)	390 (10,4)		
		75 (5,17)	590 (15,8)	850 (22,8)	640 (17,2)		
	35 (2,41)	100 (6,90)	770 (20,6)	1150 (30,8)	840 (22,5)		
	00 (2,41)	150 (10,3)	1200 (32,2)	1750 (46,9)	1450 (38,9)	. , ,	
		250 (17,2)	2200 (58,9)	2700 (72,4)	2450 (65,7)		
		400 (27,6)(2)	2850 (76,4)	3450 (92,5)			
		50 (3,45)	310 (8,31)	440 (11,8)	330 (8,84)		
		75 (5,17)	440 (11,8)	670 (18,0)	500 (13,4)	. , ,	
	35 (2,41)	100 (6,90)	560 (15,0)	900 (24,1)	700 (18,8)		
0 to 60 (0 to 4,14)	(=, ,	150 (10,3)	780 (20,9)	1350 (36,2)	1050 (28,1)	. , ,	
T14058T0012		250 (17,2)	1450 (38,9)	2200 (59,0)	2000 (53,6)	, , ,	
(Blue stripe)		400 (27,6)(2)	770 (20,6)	2500 (67,0)			
T14114T0012 (Blue)	60 (4,14)	75 (5,17)	520 (13,9)	720 (19,3)	520 (13,9)		
(33,		100 (6,90)	750 (20,1)	1050 (28,1)	770 (20,6)	. , ,	
		150 (10,3)	1100 (29,5)	1700 (45,6)	1100 (29,5)		
		250 (17,2)	2050 (54,9)	2850 (76,4)	2450 (65,7)		
		400 (27,6)(2)	3200 (85,8)	4300 (115)			
		100 (6,90)	500 (13,4)	800 (21,4)	530 (14,2)	, , ,	
0 to 125 (0 to 8,62)	80 (5,52)	150 (10,3)	750 (20,1)	1200 (32,2)	780 (20,9)	' ' '	
T14060T0012		250 (17,2) 400 (27.6) ⁽²⁾	1200 (32,2)	2050 (54,9)	1250 (33,5)	20% Droop 430 (11,5) 690 (18,5) 1000 (26,8) 1600 (42,9) 1800 (48,2) 500 (13,4) 820 (22,0) 1100 (29,5)	
(Red stripe)		(,-,	910 (24,4)	3700 (99,2)			
T14115T0012 (Red)	105 (0.60)	150 (10,3)	900 (24,1)	1250 (33,5)	900 (24,1)		
` ′	125 (8,62)	250 (17,2) 400 (27,6) ⁽²⁾	1560 (41,8) 2200 (59,0)	2450 (65,7) 4350 (117)	1650 (44,2)		
				` '			
	80 (5,52)	250 (17,2)	550 (14,7)	1200 (32,2) 1100 (29,5)	550 (14,7)		
01: 450 (01: 40.0)(1)	· · · · · · · · · · · · · · · · · · ·	400 (27,6)(2)	400 (10,7)				
0 to 150 (0 to 10,3) ⁽¹⁾	135 (9,31)	250 (17,2)	970 (26,0)	1800 (48,2)	1100 (29,5)	,	
10C1730X012 (Black)		400 (27,6)(2)	840 (22,5)	2350 (63,0)	1100 (00.5)		
	150 (10,3)	250 (17,2)	1100 (29,5)	1850 (49,6)	1100 (29,5)		
	(-,-)	400 (27,6)(2)	940 (25,2)	2500 (67,0)			

^{2.} Inlet pressures above 250 psig (17,2 bar) with a maximum of 400 psig (27,6 bar) are only available on Types 67CS and 67CSR.

670 Series Panel-Mounted Loading Regulators (Figure 4)

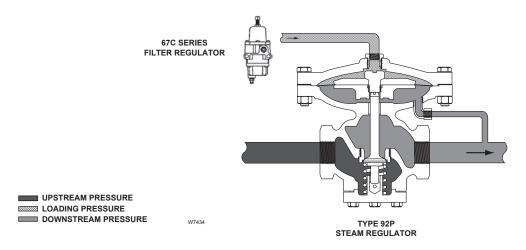
The 670 Series panel-mounted loading regulators are compact, rugged units used primarily for manually loading pressure-balanced gas regulators and providing manual control for diaphragm actuator control valves. Applications include remote control of gas pressure to burners in refineries, power plants, and various process furnaces.

Three basic panels are available within the product line, each having one 67C Series pressure regulator connected to one or two gauges and a changeover valve.

A single gauge typically shows loading pressure to the control valve. For more information, see Bulletin 62.3:670.

Ordering Information

When ordering, complete the Ordering Guide on page 15. Refer to the Specifications section on page 2. Review the description to the right of each specification and the information in each referenced table or figure. Specify your choice whenever a selection is offered.



A 67C SERIES PRESSURE LOADING REGULATOR USED WITH THE TYPE 92P STEAM REGULATOR ELIMINATES THE NEED FOR A PILOT REGULATOR. THIS PROVIDES HIGH ACCURACY AND IMPROVED PERFORMANCE IN DIRTY STEAM SERVICE.

Figure 3. 67C Series Regulator Used to Pressure Load a Type 92P Steam Regulator

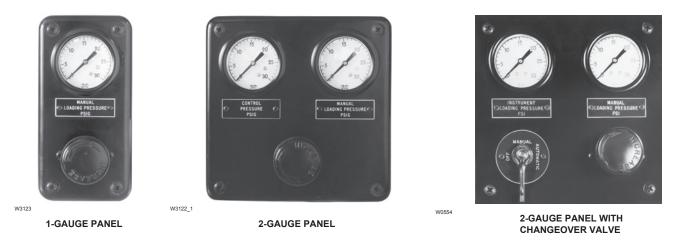


Figure 4. 670 Series Typical Panel Layouts

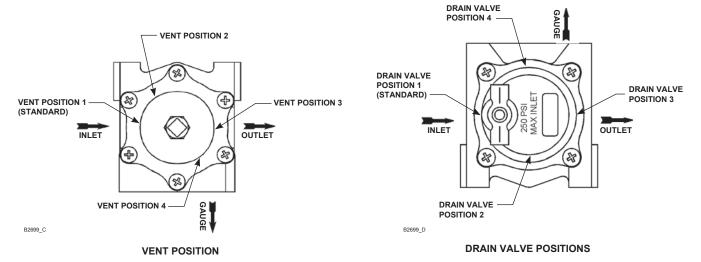
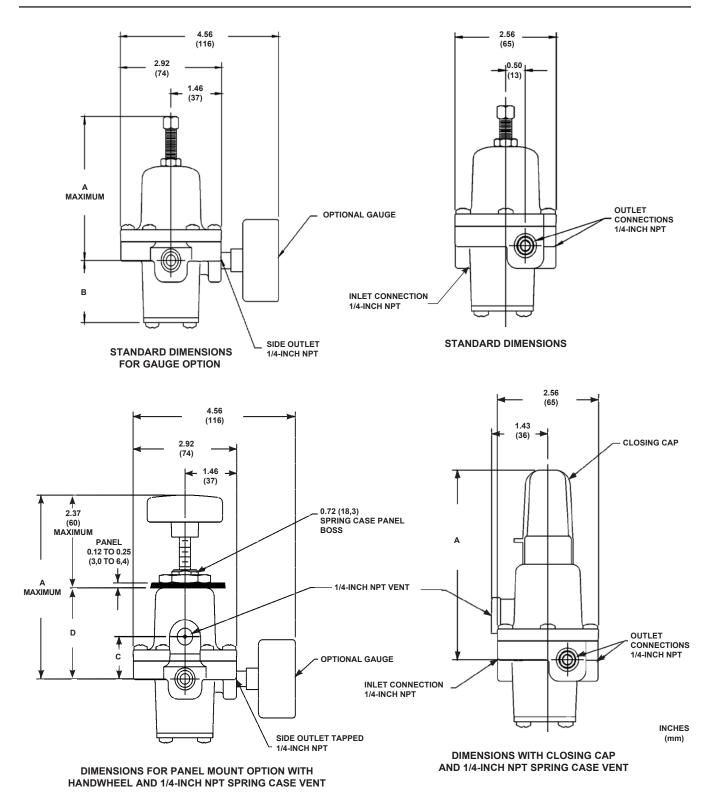
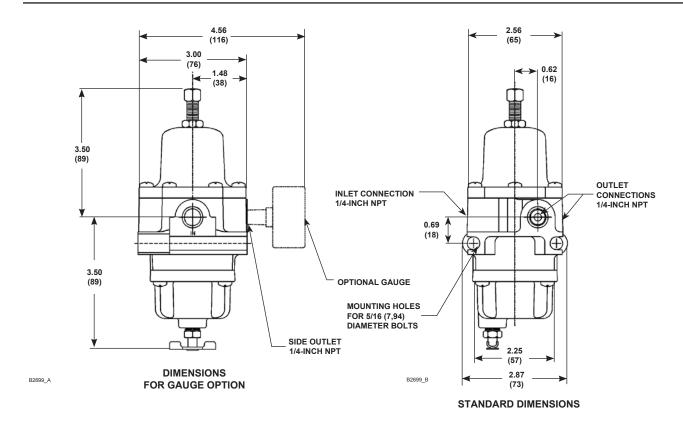


Figure 5. 67C Series Vent and Drain Valve Positions



TYPES	STANDARD	DIMENSIONS	DIMENSION WITH CLOSING CAP	PANEL MOUNT OPTION WITH HANDWHEEL DIMENSIONS		
	Α	В	A	Α	С	D
67C, 67CR	3.50 (89)	1.51 (38)	4.60 (117)	4.69 (119)	1.08 (27)	2.33 (59)
67CS, 67CSR	4.13 (105)	1.62 (41)	4.93 (125)	5.00 (127)	1.14 (29)	2.65 (67)

Figure 6. Types 67C, 67CR, 67CS, and 67CSR Dimensions



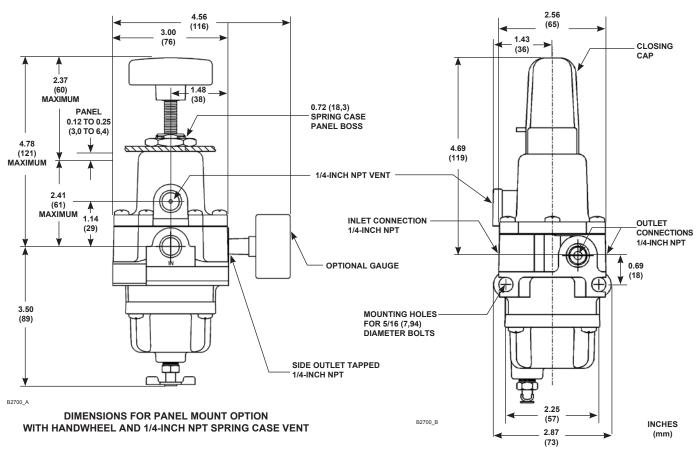


Figure 7. Types 67CF and 67CFR Dimensions

DIMENSIONS FOR CLOSING CAP OPTION WITH 1/4-INCH NPT SPRING CASE VENT

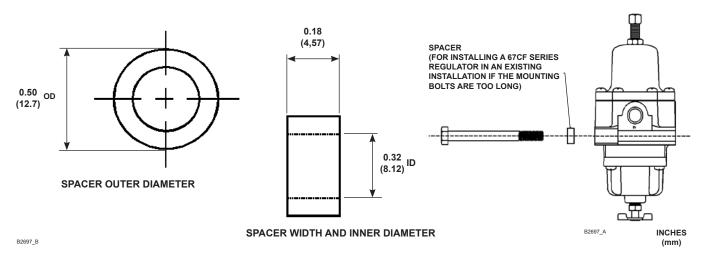
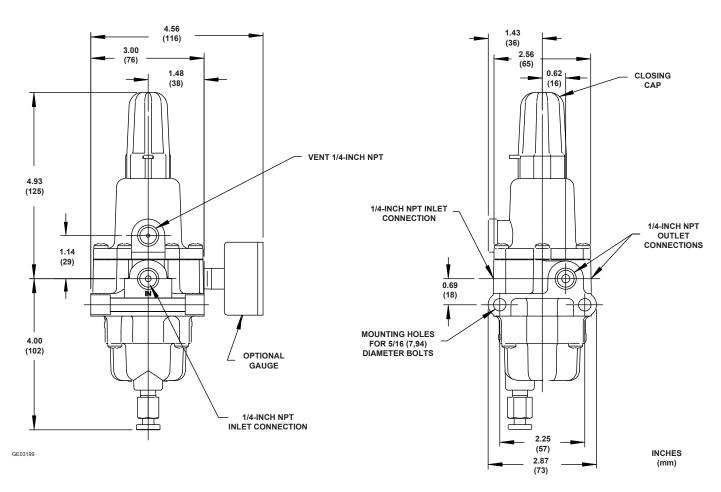


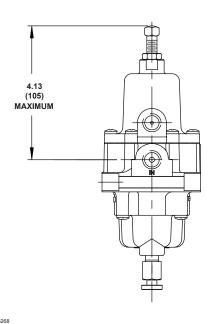
Figure 8. Spacer Dimensions and Installation Schematic



STANDARD DIMENSIONS (INCLUDING CLOSING CAP)

STANDARD DIMENSIONS (INCLUDING CLOSING CAP)

Figure 9. Types 67CFS and 67CFSR Dimensions



DIMENSIONS WITHOUT CLOSING CAP

2.37 (60)
MAXIMUM

PANEL
0.12 TO 0.25 2.65
(3 TO 6.4) (67)

INCHES
(mm)

DIMENSIONS FOR PANEL MOUNT OPTION WITH HANDWHEEL

Figure 9. Types 67CFS and 67CFSR Dimensions (continued)

Ordering Guide

3				
Type (Select One) ☐ Type 67C (aluminum without internal relief)*** ☐ Type 67CR (aluminum with internal relief)*** ☐ Type 67CS (stainless steel without internal relief)*** ☐ Type 67CSR (stainless steel with internal relief)*** ☐ Type 67CF (aluminum with filter and without internal relief)*** ☐ Type 67CFR (aluminum with filter and internal relief)*** ☐ Type 67CFS (stainless steel with filter and without internal relief)*** ☐ Type 67CFSR (stainless steel with filter and without internal relief)*** ☐ Type 67CFSR (stainless steel with filter and internal relief)*** ☐ Syping Case Style (Select One)	Diaphragm, O-Rings, and Valve Plug (Select One) □ Nitrile (NBR) (standard)*** □ Fluorocarbon (FKM)** □ Silicone (VMQ) diaphragm, O-rings, and Nitrile (NBR) valve plug* Filter Material (Select One) □ Polyethylene (5 microns) (standard)*** □ Glass (5 microns)*** □ Polyvinylidene (PVDF) Filter (40 microns)*** □ Stainless steel (40 microns)*** Drain Valve (Select One) □ Brass (Types 67CF, 67CFR standard)*** □ Stainless steel (Types 67CFS and 67CFSR standard)*			
 □ Drilled hole vent (Types 67C, 67CR, 67CF, and 67CFR standard)*** □ 1/4-inch NPT vent (Types 67CS, 67CSR, 67CFS, and 67CFSR standard)*** □ Single hole panel mount*** 	Drain Valve Location (Select One) ☐ Position 1 - Aligned with inlet (standard)*** ☐ Position 2 ☐ Position 3 ☐ Position 4			
Adjusting Screw (Select One) □ Square head (Types 67C, 67CR, 67CF, 67CFR standard)*** □ Square head with closing cap (Types 67CS, 67CSR, 67CFS, and 67CFSR standard)*** □ Handwheel***	Spring Case Vent Location (Select One) ☐ Position 1 - Aligned with inlet (standard)*** ☐ Position 2 ☐ Position 3 ☐ Position 4			
Outlet Pressure Range (Select One) □ 0 to 20 psig (0 to 1,38 bar)*** □ 0 to 35 psig (0 to 2,41 bar)*** □ 0 to 60 psig (0 to 4,14 bar)*** □ 0 to 125 psig (0 to 8,62 bar)*** □ 0 to 150 psig (0 to 10,3 bar) (Types 67CS, 67CSR, 67CFS, and 67CFSR only)***	Fixed Bleed for Type 67CR, 67CSR, 67CFR, or 67CFSR (Optional) □ Yes** Smart Bleed™ Internal Check Valve Airset (Optional - Type 67CFR only) □ Yes**			

Bulletin 71.1:67C

Ordering Guide (continued)

Second Outlet (Select One)

- ☐ Open (Types 67C, 67CR, 67CF, 67CFR standard)***
- □ Plugged with pipe plug (Types 67CS, 67CSR, 67CFS, and 67CFSR standard)***
- ☐ Tire Valve***
- ☐ Pressure Gauge (see below)

Triple Scale Pressure Gauge (Optional)

- □ Brass Gauge or □ Stainless Steel Gauge
 - \square 0 to 30 psig/0 to 0.2 MPa/0 to 2,07 bar***
 - □ 0 to 60 psig/0 to 0.4 MPa/0 to 4,14 bar***
 - □ 0 to 160 psig/0 to 1.1 MPa/0 to 11,0 bar***

NACE MR0175 Construction (Optional)(1)

- ☐ Yes (not available with gauge)**
- Product complies with the material requirements of NACE MR0175. Environmental limits may apply.

Regulators Quick Order Guide				
* * *	Readily Available for Shipment			
* *	Allow Additional Time for Shipment			
*	Special Order, Constructed from Non-Stocked Parts. Consult Your local Sales Office for Availability.			

Availability of the product being ordered is determined by the component with the longest shipping time for the requested construction.

NACE MR0103 Construction (Optional)

☐ Yes (not available with gauge)**

Replacement Parts Kit (Optional)

 $\hfill \square$ Yes, send one replacement parts kit to match this order.

Specification Workshoot
Specification Worksheet
Application (Please designate units):
Specific Use
Line Size
Gas Type and Specific Gravity
Gas Temperature
Does the Application Require Overpressure Protection?
☐ Yes ☐ No If yes, which is preferred:
☐ Relief Valve ☐ Monitor Regulator
☐ Shutoff Device
Is overpressure protection equipment selection assistance
desired?
desiled?
Pressure (Please designate units):
Maximum Inlet Pressure (P _{1max})
Minimum Inlet Pressure (P _{1min})
Downstream Pressure Setting(s) (P ₂)
Maximum Flow (Q _{max})
Performance Required:
Accuracy Requirements?
Need for Extremely Fast Response?
Other Requirements:

Industrial Regulators Regulator Division Emerson Process Management

USA - Headquarters McKinney, Texas 75070 USA Tel: 1-800-558-5853 Outside U.S. 1-972-548-3574

Asia-Pacific Shanghai, China 201206 Tel: +86 21 2892 9000

Europe Bologna, Italy 40013 Tel: +39 051 4190611 Natural Gas Technologies Regulator Division Emerson Process Management

USA - Headquarters McKinney, Texas 75070 Tel: 1-800-558-5853 Outside U.S. 1-972-548-3574

Asia-Pacific

Singapore, Singapore 128461

Tel: +65 6777 8211

Europe

Bologna, Italy 40013 Tel: +39 051 4190611 Gallardon, France 28320 Tel: +33 (0)2 37 33 47 00 TESCOM Regulator Division Emerson Process Management

USA - Headquarters Elk River, Minnesota 55330 USA Tel: 1-763-241-3238

Europo

Selmsdorf, Germany 23923 Tel: +49 (0) 38823 31 0

For further information visit www.emersonprocess.com/regulators

The Emerson logo is a trademark and service mark of Emerson Electric Co. All other marks are the property of their prospective owners. Fisher is a mark owned by Fisher Controls, Inc., a business of Emerson Process Management.

The contents of this publication are presented for informational purposes only, and while every effort has been made to ensure their accuracy, they are not to be construed as warranties or guarantees, express or implied, regarding the products or services described herein or their use or applicability. We reserve the right to modify or improve the designs or specifications of such products at any time without notice.

Emerson Process Management does not assume responsibility for the selection, use or maintenance of any product. Responsibility for proper selection, use and maintenance of any Emerson Process Management product remains solely with the purchaser.